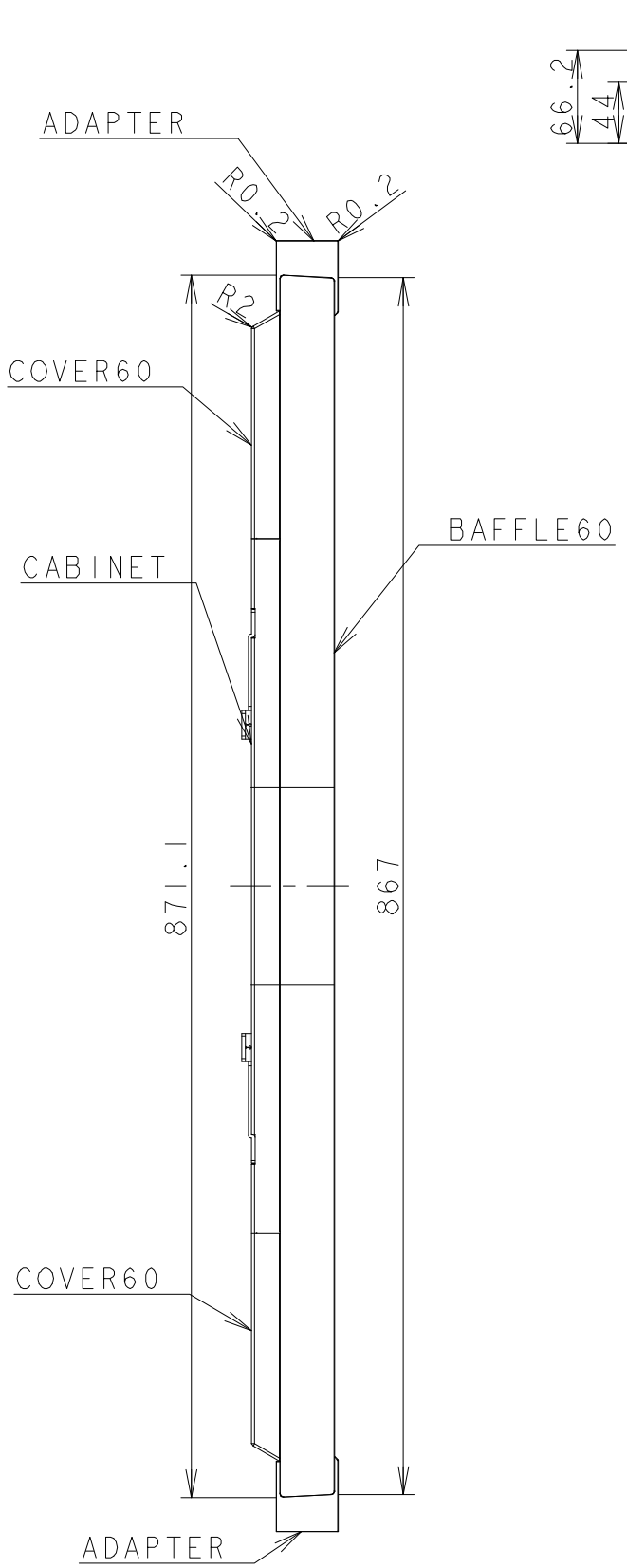
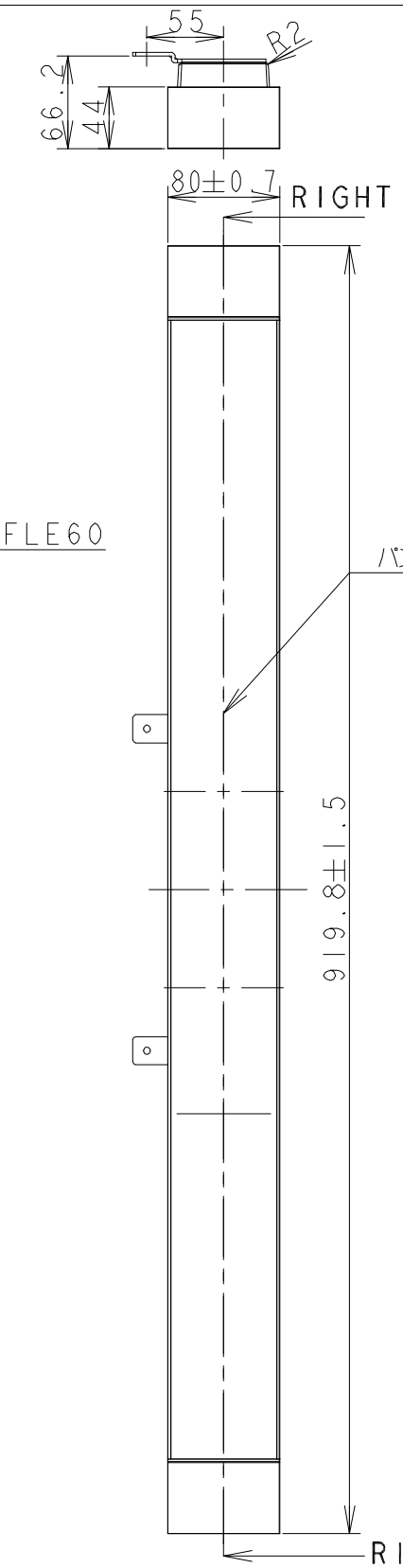
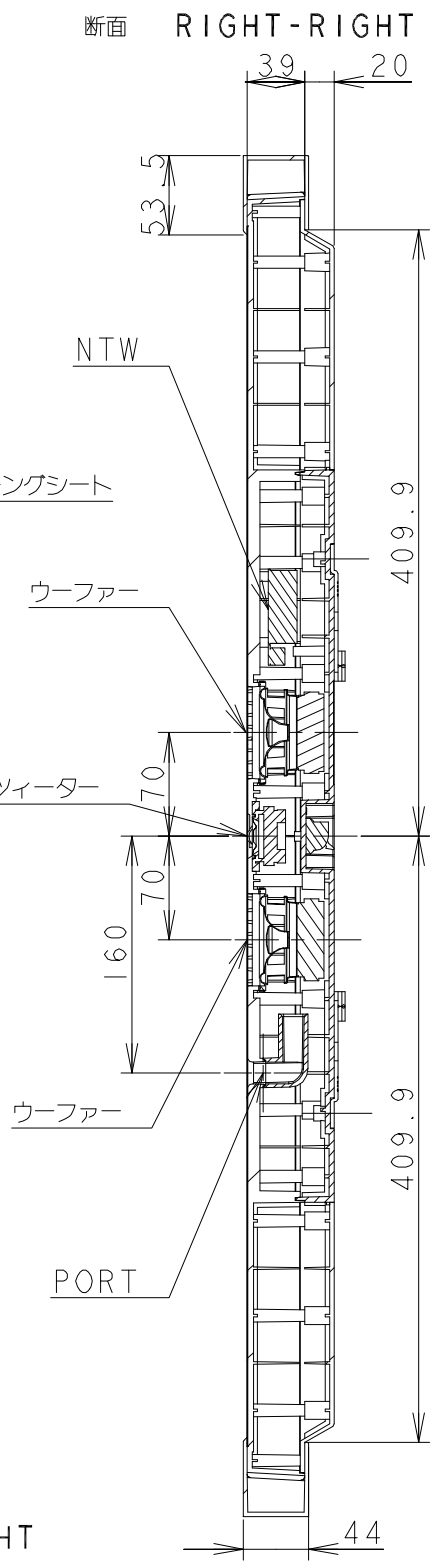
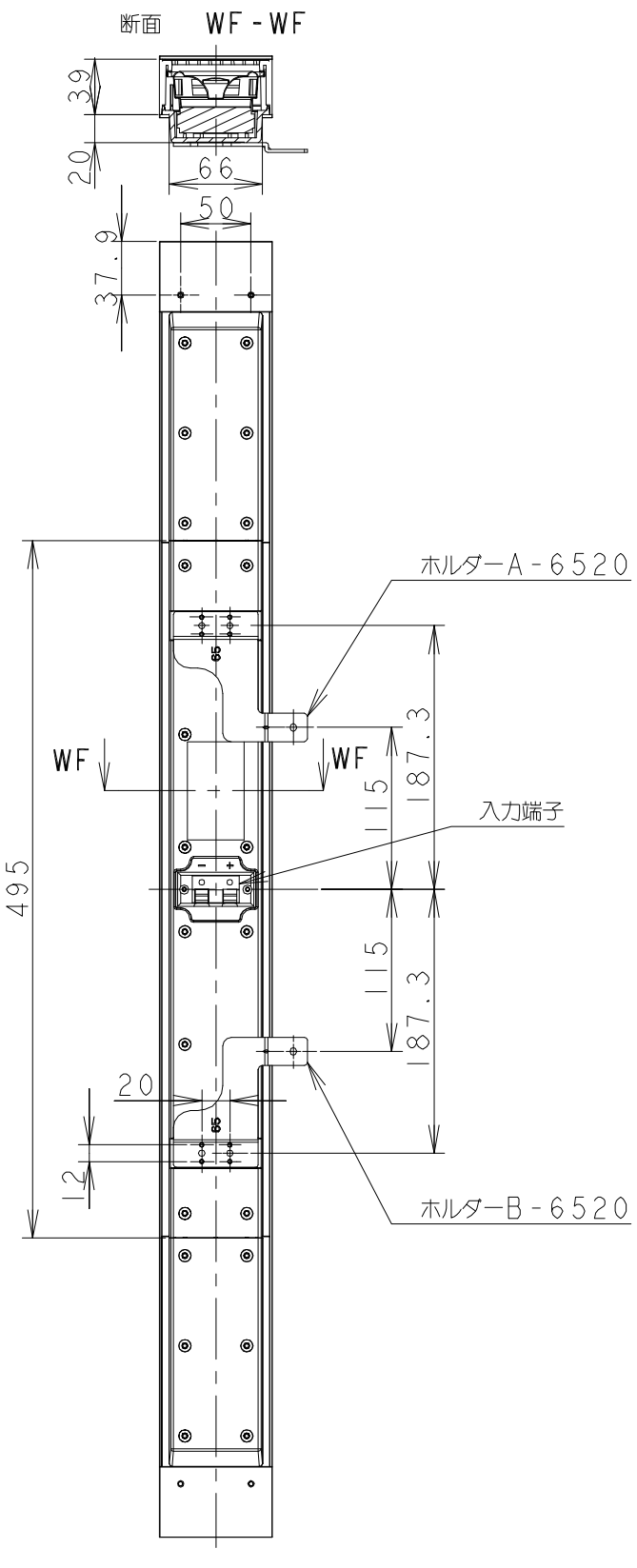
記 録	区分		改 定 CHANGE









指定以外ノ寸法許容差 COMMERCIAL TOLERANCE		
加工法 WORK		級 GRADE
加工		級
鋳造加工 CASTING		精・並 FINE・COARSE
プレス加工 PRESS WORKING		精・並 FINE・COARSE
ガス切加工 GAS CUTTING		A・B
シャー加工 SHEARING		A・B
削り加工 MACHINING	寸法区分 DIVISION OF DIM.	中 MEDIUM / 粗 COARSE
	0.5 TO 3	±0.1 / ——
	OVER 3 TO 6	±0.1 / ±0.2
	OVER 6 TO 30	±0.2 / ±0.5
	OVER 30 TO 120	±0.3 / ±0.8
	OVER 120 TO 315	±0.5 / ±1.2
	OVER 315 TO 1000	±0.8 / ±2
	OVER 1000 TO 2000	±1.2 / ±3
	OVER 2000 TO 4000	±1.8 / ±4.5

専用工具・適用規格	表面処理	出図先 ( )	MITSUBISHI ELECTRIC ENGINEERING			TITLE
	塗 装	DIM. IN mm	作成日付 DATE	2008-4-24	検 認 APPROVED	SPEAKER ASSY 6520
	熱処理	尺度 SCALE	作 成 DRAWN	森		DWG.NO. 08042402
	溶 接	1:5 ~~NTS~~	照 査 CHECKED			REV.
			設 計 DESIGNED			PAGE 1 / 1